



MACHINERY DETAILS

LATHES

CLOVER

Swing over Bed	ø 890mm
Swing over Saddle	ø 660mm
Swing over Gap	ø 1120mm
Gap length from Chuck face	320mm
Length from Chuck to Tailstock	4900mm

RIVOL

Swing over Bed	ø 680mm
Swing over Saddle	ø 535mm
Swing over Gap	ø 935mm
Gap length from Chuck face	320mm
Length from Chuck to Tailstock	3000mm

SAXON

Swing over Bed	ø 670mm
Swing over Saddle	ø 420mm
Length from Chuck to Tailstock	1800mm

CHOLET

Swing over Bed	ø 500mm
Swing over Saddle	ø 310mm
Swing over Gap	N/A
Gap length from Chuck face	N/A
Length from Chuck to Tailstock	1900mm

SHENYANG

Swing over Bed	ø 800mm
Length from Chuck to Tailstock	3000mm

VERTICAL LATHES

WEBSTER & BENETT 48"

Chuck ø	1220mm Max
Height	600mm Max

RADIAL DRILLS

HECKERTS

Traveling Height	800mm
Reach (length)	1000mm
Height under Drill chuck to bed	300 - 1300mm
Height under Drill chuck to floor	500 - 1500mm

RADIAL DRILLS	ABSOUTH	
	Traveling Height	700mm
	Reach (length)	950mm
	Height under Drill chuck to bed	250 - 1300mm
	Height under Drill chuck to floor	450 - 1500mm

MILLING MACHINE	HECKERT No 6	
	X - Axis	1050mm
	Y - Axis	350mm
	Z - Axis	330mm
	Table size	1400 x 330mm
	KING RICH Turret KR-V3000SL	
	X - Axis	1020mm
	Y - Axis	406mm
	Z - Axis	376mm
	Table size	1472 x 305mm

BORING MILLS	VWF 125	
	X - Axis	3000mm
	Y - Axis	2000mm
	Z - Axis	2000mm
	Table size	2200 x 2000mm
	Max weight	6000kg
	TOS 100	
	X - Axis	1600mm
	Y - Axis	1100mm
	Z - Axis	1200 - 1800mm
	Table size	1250mm x 1250mm
	Max weight	3000kg
	UNION 80	
	X - Axis	1500mm
	Y - Axis	1200mm
	Z - Axis	1050 - 1400mm
	Table size	1250 x 1400mm
	Max weight	2000kg

CNC	MACHINING CENTRE - HAAS 2X EC-1600 (4AXIS)	
	X - Axis	1600mm
	Y - Axis	1150mm
	Z - Axis	900mm
	A - Axis	ø 762mm
	Table size	762 x 1600mm
	Max weight	4200kg

CNC	MACHINING CENTRE - Doossan DNM 650II	
	X - Axis	1280mm
	Y - Axis	650mm
	Z - Axis	600mm
	Table size	762 x 1600mm
	Max Weight on table	1000kg
CNC	LATHE - NEW SAMSUNG PL60MC (LIVE TOOLING)	
	Swing over Bed	Ø 900mm
	Swing over Saddle	Ø 900mm
	Length from Chuck to Tailstock	3200mm
	Milling and Drilling Capabilities & Programmable Tail Stock + Steady Max Weight	4000kg
CNC	LATHE - PUMA 400B	
	Swing over Bed	600mm
	Length from Chuck to Tailstock	1050mm
	Max Weight on table	500kg
MICRO-WELDING (ARC, SAW)	LARGE	
	Swing over Bed	Ø 1500mm
	Length from Chuck to Tailstock	5.0m
	SMALL	
	Swing over Bed	Ø 660mm
	Length from Chuck to Tailstock	2.0m
OTHER	MIG-WELDING (Co2)	
	5X500amp welding Machine	
	2X350amp welding machine	
	Modular Spray-Fuse System for Wear Protective Coatings	
	Superjet Eutalloy spray gun and powders	
	Overhead Crane Capacity	
	2X8 Ton overhead cranes	
	2X3.2 Ton overhead cranes	